



GRADING STANDARDS

GENERAL DESCRIPTION – PICKETS ONLY

Viking Fence Co. grading standards meet or exceed west coast lumber grading rules. $\frac{3}{4}$ " boards are approx. 50% thicker than the industry standard. Boards are predominantly green (i.e. containing moisture) western red cedar. In layman terms, the characteristics of our lumber pickets are as follows:

VIKING SELECT GRADE (PREMIUM STK)

Viking's STK western red cedar board is our top of the line offering.

- $\frac{3}{4}$ " thick board or thicker (when available)
- Select tight knot means knot size is limited and sound
- Both sides are graded to same standard - same beauty on both sides
- Rough 4-sided boards are stocked and ready to go. S1S2E (smooth 1 side, smooth 2 edges) is offered upon request.
- 6" nominal widths only
- Best picket on the market – bar none!

VIKING RESIDENTIAL GRADE (QUALITY – 2/BTR GRADE)

This grade is a no-hole, no-prior-select grade of western red cedar that meets all the no. 2 grade characteristics. The milled side is the graded side. the reverse side may have characteristics approximately one grade lower than the face.

- $\frac{3}{4}$ " or $\frac{5}{8}$ " thick board. S1S2E or rough 4-sided.
- Available in 4" and 6" nominal widths

VIKING FENCE IMPORT CEDAR (STK "SUGI)

Import Cedar species available as an lower cost alternative

- Mostly available in 6' heights. viking does stock 8' in limited quantities
- Grade is tight knot grade to the same beauty on both sides
- Kiln-dried for added stability
- Decay resistant
- Great looking if stained
- We recommend installing on 3 rails
- Available in $\frac{5}{8}$ and $\frac{3}{4}$ inch thick board.